

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due				
PO34711	SAB003-VU	1	1	Net 30	MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104 : MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS THICKNESS- TOLERANCE: +0.030"/NO MINUS				400	2/27/2018	400		S045595	Stock	2/26/2018	\$ 21.10 / sf	0					
Total:										1,600		1,600											

Plex 2/26/2018 3:42 PM Dart.Dubois.Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO34711**

Supplier: SAB003-VU
Polymershapes LLC
P.O. Box 15500 Station A
Toronto
ON
M5W 1C1 Canada
Phone: 613-745-7043
Fax: 613-745-4291

PO No: PO34711
PO Date: 12/20/17
Due Date: 1/17/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	MUHMWB10		UHMW 1" Black - 48"x120" Tivar Mfg.#52480104 : MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS THICKNESS-TOLERANCE: +0.030"/NO MINUS	Firmed	2/27/18	400 sf	0 sf 400	400 sf	\$21.10/sf	\$8,440.00 FEB 26 2018 DAS 11 9-89
2	MUHMWB10		UHMW 1" Black - 48"x120" Tivar Mfg.#52480104 : MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS THICKNESS-TOLERANCE: +0.030"/NO MINUS	Firmed	2/27/18	400 sf	0 sf 400	400 sf	\$21.10/sf	\$8,440.00 FEB 26 2018 DAS 11 9-89
3	MUHMWB10		UHMW 1" Black - 48"x120" Tivar Mfg.#52480104 : MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS THICKNESS-TOLERANCE: +0.030"/NO MINUS	Firmed	2/27/18	400 sf	0 sf 400	400 sf	\$21.10/sf	\$8,440.00 FEB 26 2018 DAS 11 9-89
4	MUHMWB10		UHMW 1" Black - 48"x120" Tivar Mfg.#52480104 : MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS THICKNESS-TOLERANCE: +0.030"/NO MINUS	Firmed	2/27/18	400 sf	0 sf 400	400 sf	\$21.10/sf	\$8,440.00 FEB 26 2018 DAS 11 9-89

Grand Total: \$33,760.00

Certificate of Conformance1665 55th Avenue
Dorval, Quebec,
H9P 2W3**Date:** January 12/2018**Attn:** RECEIVING DEPARTMENT**Customer P.O. Number:** PO34711**To:** DART AEROSPACE LTD.**Sales Order No:** 93027301**Address:** 1270 ABERDEEN STREET
HAWKESBURY, ON.**Manufacturer's Reference:** 0002071552**Our Reference:** MTL-106148

It is hereby certified that, to the best of Polymershapes Distribution Canada knowledge, the product information provided below conforms to the corresponding information in the possession of Polymershapes Distribution Canada with respect to such products. This certification and the sale of products are, unless otherwise agreed to in writing, subject to Polymershapes Distribution Canada standard conditions of sale. This document shall not be reproduced, except in full, without prior written approval.

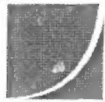
Quantity	Description	Lot Number/Spec.
40 SHTS	TIVAR 1000 PLATE BLACK PLANED 2 SIDES +/- .020 1 X 48" X 120"	0006703639

Polymershapes Canada Distribution Inc.

By:**Title:**

Quality Coordinator

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QUADRANT
ENGINEERING PLASTIC PRODUCTS

Quadrant EPP USA, Inc.
2120 Fairmont Avenue, P.O. Box 14235
Reading, PA 19612-4235
Phone 610-320-6600

Ship to:
Polymershapes - Dorval
1665 - 55th Avenue

Dorval, QUE H9P 2W3
Canada

Consignee: 0002000430

Sold to:
Polymershapes - Dorval
1665, 55 Avenue

Dorval, QUE H9P 2W3
Canada

Delivery address: 1A
Delivery No: 9175912

Declaration of compliance with the order according EN 10204 - 2.1

TIVAR 1000 PLATE BLACK
1 x 48 x 120 IN
PLANED 2 SIDES, +/- .020

Item No: 03010110318
Lot: 0006703639

Ship date: 10/13/17
Original Production Lot: 0006494342
Date of MFG: 10/09/17

Qty: 40.00 PC
Supplied against purchase order number: MTL-106148
Quadrant Order No: 0002071552

Product is known as ULTRA HIGH MOLECULAR WEIGHT POLYETHYLENE with a pigment additive.

Base resin meets ASTM D4020 with a molecular weight of 3.0 to 6.2 million G/Mol.

For specific details related to regulatory compliance, see Quadrants Regulatory Letter for this material, which is available upon request.

We hereby certify that the goods described above comply with the terms of the order contract and conform to our Product Specifications. The Quality Management System of the Quadrant EPP plants in Reading, PA, Scranton, PA, Wytheville, VA, Delmont, PA and Ft. Wayne, IN are certified according to ISO 9001. The ISO Certificate is available upon request.

CERTIFIED BY: Eric Weir
FUNCTION: Product Specification & Certification Engineer
E-MAIL: eric.weir@qplas.com
DATE: 10/13/17
DIGITAL SIGNATURE 

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MuHmwB10
 DATE: FEB 26 2018

PO / BATCH NO.: 34711/5045395

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 400P¹²
 QUANTITY INSPECTED: 400P¹²
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: 4x10
 SHEET SIZE RECEIVED: 4x10

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	<u>Black Tivar 1000</u>
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	<u>Lot # 00006703639</u>
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>11</u> <u>9.89</u> DATE: <u>FEB 26 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

PURCHASE MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
 MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS
 THICKNESS - TOLERANCE: +0.030"/NO MINUS

PART NUMBER: MUHMW C TTT THICK WHERE TTT = THICKNESS IN 1/100 INCHES/ Δ
 C = COLOUR (B = BLACK)
 (W = WHITE)

EG 1.000" UHMW BLACK TIVAR 1000 = MUHMWB100
 1.250" UHMW BLACK TIVAR 1000 = MUHMWB125

MINIMUM MATERIAL PROPERTY VALUES
 *REFERENCE DART REPORT DR-1041

YIELD TENSILE 2900 PSI
 ULTIMATE TENSILE 4600 PSI
 YIELD SHEAR 2200 PSI
 ULTIMATE SHEAR 3500 PSI
 YIELD BEARING 2800 PSI
 ULTIMATE BEARING 4200 PSI
 FLEXURAL MODULUS 105000 PSI

RELEASED
 12/10/26
 ECN 12-672

C	INCREASED ACCURACY OF PART NUMBER THICKNESS. "TTT" WAS "TT"	AP	12.09.27
B	REFORMAT ADDED MATERIAL REQUIREMENTS FROM D2680 MANUFACTURER UPDATED (SEE PAR 11-105)	AJS	11.06.09
A	NEW ISSUE	RF	05.03.31
REV	DESCRIPTION	BY	DATE
DRAWN	AP		
CHECKED	q		
MFG. APPR.	N/A		
APPROVED	19		
DE APPR.			
DATE	12.09.27		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. C DRAWING NO. MUHMW SHEET 1 OF 1 TITLE UHMW SHEET SCALE NONE COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE USED FOR ANY OTHER PURPOSE WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: Multimur 10
 DATE: FEB 26 2018

PO / BATCH NO.: 34711/5045596

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 400 P²
 QUANTITY INSPECTED: 400 P²
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: 4x10
 SHEET SIZE RECEIVED: 4x10

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Black Tivar 1000
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	Lot # 0006703639
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>11</u>	DATE: _____		
DATE: <u>9-88</u>	DATE: <u>FEB 26 2018</u>		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

PURCHASE MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS
THICKNESS - TOLERANCE: +0.030"/NO MINUS

PART NUMBER: MUHMW C TTT THICK WHERE TTT = THICKNESS IN 1/100 INCHES
C = COLOUR (B = BLACK)
(W = WHITE)

EG. 1.000" UHMW BLACK TIVAR 1000 = MUHMWB100
1.250" UHMW BLACK TIVAR 1000 = MUHMWB125

MINIMUM MATERIAL PROPERTY VALUES
*REFERENCE DART REPORT DR-1041

YIELD TENSILE 2900 PSI
ULTIMATE TENSILE 4600 PSI
YIELD SHEAR 2200 PSI
ULTIMATE SHEAR 3500 PSI
YIELD BEARING 2800 PSI
ULTIMATE BEARING 4200 PSI
FLEXURAL MODULUS 105000 PSI

RELEASED
R 12/10/20 90
ECN 12-672

C	INCREASED ACCURACY OF PART NUMBER THICKNESS. "TTT" WAS "TT"		AP	12.09.27
B	REFORMAT ADDED MATERIAL REQUIREMENTS FROM D2689 MANUFACTURER UPDATED (SEE PART 11-105)		AJS	11.06.09
A	NEW ISSUE		RF	05.03.31
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD		
DRAWN	AP	HAWKESBURY, ONTARIO, CANADA		
CHECKED	97	DRAWING NO.	REV. C	
MFG. APPR.	N/A	MUHMW	SHEET 1 OF 1	
APPROVED	12	TITLE	SCALE	
DE APPR.	12	UHMW SHEET	NONE	
DATE	12.09.27	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD		

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MuHmnB10
DATE: FEB 26 2018

PO / BATCH NO.: 34711/5043597

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 400P12
QUANTITY INSPECTED: 400P12
QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
THICKNESS RECEIVED: 1.000
SHEET SIZE ORDERED: 4X10
SHEET SIZE RECEIVED: 4X10

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Black Tivar 1000
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	Lot # 0006703639
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>11</u>	SIGNED OFF BY: _____		
DATE: <u>FEB 26 2018</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

PURCHASE MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
 MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS
 THICKNESS - TOLERANCE: +0.030" NO MINUS

PART NUMBER: MUHMW C TTT THICK WHERE TTT = THICKNESS IN 1/100 INCHES
 C = COLOUR (B = BLACK) (W = WHITE)

EQ. 1.000" UHMW BLACK TIVAR 1000 = MUHMWB100
 1.250" UHMW BLACK TIVAR 1000 = MUHMWB125

MINIMUM MATERIAL PROPERTY VALUES
 *REFERENCE DART REPORT DR-1041

YIELD TENSILE 2900 PSI
 ULTIMATE TENSILE 4600 PSI
 YIELD SHEAR 2200 PSI
 ULTIMATE SHEAR 3500 PSI
 YIELD BEARING 2800 PSI
 ULTIMATE BEARING 4200 PSI
 FLEXURAL MODULUS 105000 PSI

RELEASED
 12/10/26 90
 ECN 12-6712

C	INCREASED ACCURACY OF PART NUMBER THICKNESS. "TTT" WAS "TT"	AP	12.09.27
B	REFORMAT ADDED MATERIAL REQUIREMENTS FROM D2689 MANUFACTURER UPDATED (SEE PAR 11-105)	AJS	11.06.09
A	NEW ISSUE	RF	05.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	AP		
CHECKED	92		
MFG. APPR.	N/A		
APPROVED			
DE APPR.			
DATE	12.09.27		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. C	
DRAWING NO. MUHMW		SHEET 1 OF 1	
TITLE UHMW SHEET		SCALE NONE	
COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE REPRODUCED OR DISCLOSED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MuHmW/B10
 DATE: FEB 26 2018

PO / BATCH NO.: 34711/5045598

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 400 P12
 QUANTITY INSPECTED: 400 P12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: 4X10
 SHEET SIZE RECEIVED: 4X10

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	<input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	<input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	<input type="radio"/> N	<u>Black +ivar 1000</u>
CORRECT THICKNESS	<input checked="" type="radio"/> Y	<input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	<input type="radio"/> N	<u>lot #0006703639</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	<input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	<input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input type="radio"/> Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>11</u> <u>080</u>	SIGNED OFF BY: _____		
DATE: <u>FEB 26 2018</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

PURCHASE MATERIAL: UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
MANUFACTURER: POLY HI SOLDUR/QUADRANT PLASTICS
THICKNESS - TOLERANCE: +0.030" NO MINUS

PART NUMBER: MUHMW C TTT THICK WHERE TTT = THICKNESS IN 1/100 INCHES
C = COLOUR (B = BLACK) (W = WHITE)

EG. 1.000" UHMW BLACK TIVAR 1000 = MUHMWB400
1.250" UHMW BLACK TIVAR 1000 = MUHMWB125

MINIMUM MATERIAL PROPERTY VALUES
*REFERENCE DART REPORT DR-1041

YIELD TENSILE 2900 PSI
ULTIMATE TENSILE 4600 PSI
YIELD SHEAR 2200 PSI
ULTIMATE SHEAR 3500 PSI
YIELD BEARING 2800 PSI
ULTIMATE BEARING 4200 PSI
FLEXURAL MODULUS 105000 PSI

RELEASED
R 12/10/90
ECN 12-672

C	INCREASED ACCURACY OF PART NUMBER THICKNESS, "TTT" WAS "TT"	AP	12.09.27
B	REFORMAT ADDED MATERIAL REQUIREMENTS FROM D2689 MANUFACTURER UPDATED (SEE PAR 11-105)	AJS	11.06.09
A	NEW ISSUE	RF	05.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	AP		
CHECKED	40		
MFG. APPR.	N/A		
APPROVED	10		
DE APPR.			
DATE	12.09.27		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
REV. C SHEET 1 OF 1			
TITLE UHMW SHEET			
SCALE NONE			
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